



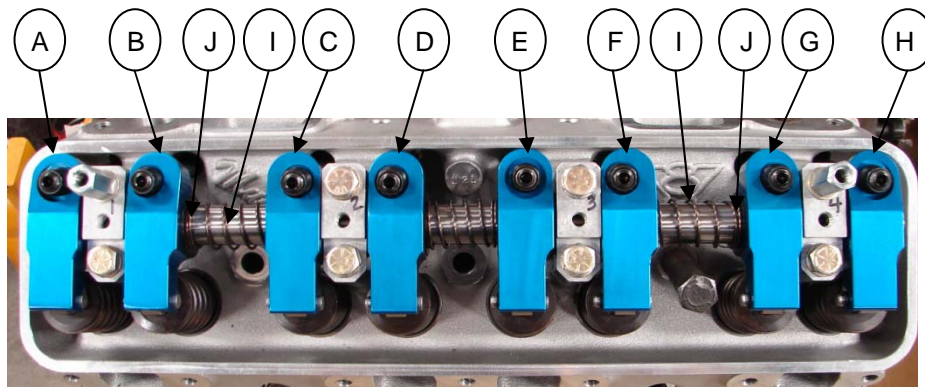
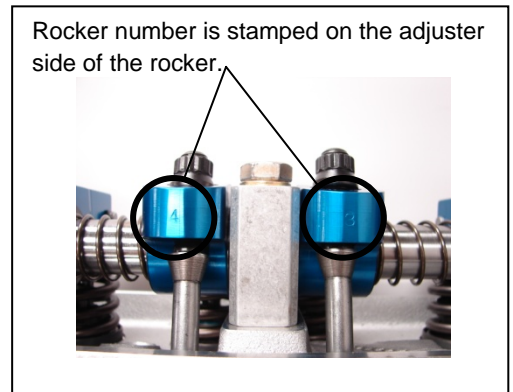
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“rebuilding any shaft mounted rocker assembly since 1969!”

**F11M Roller Rocker Arms (1.6:1 ratio)
 for
 Mummert’s Ford 312 “Y” Block
 Aluminum Heads
 Assembly Layout Sheet**

Parts List:

Item	Quantity	Description
A	2	Number 1 roller rockers
B	2	Number 2 roller rockers
C	2	Number 3 roller rockers
D	2	Number 4 roller rockers
E	2	Number 5 roller rockers
F	2	Number 6 roller rockers
G	2	Number 7 roller rockers
H	2	Number 8 roller rockers
I	6	Springs
J	12	0.015” Washers
K	4	Wavy Springs
L	4	0.030” Washers
M	4	Carter pin



Springs (I) and 0.015” Washers (J): The washers are to be installed between the rocker arms and spring. For example, between rocker arms #2 (B) and #3 (C) the order is rocker arm #2 (B) than 0.015” washer (J) than spring (I) than 0.015” washer (J) than rocker arm #3 (C). This is typical between rockers rocker arms #2 (B) and #3 (C), #4 (D) and #5 (E), and #6 (F) and #7 (G).



Wavy Spring (K) and 0.030” Washers (L): Install end rocker arm #1 (A) or #8 (H) than wavy spring (K) than 0.030” washer (L) than Carter Pin (M). Bend long arm of Carter Pin (M) so that it won’t come out.

Rocker Arm Shaft: Make sure the oil holes are pointed down (towards the head) and the main oil hole is lined up on the number 3 support.

Due to the intended use of these parts there is no warranty expressed or implied.